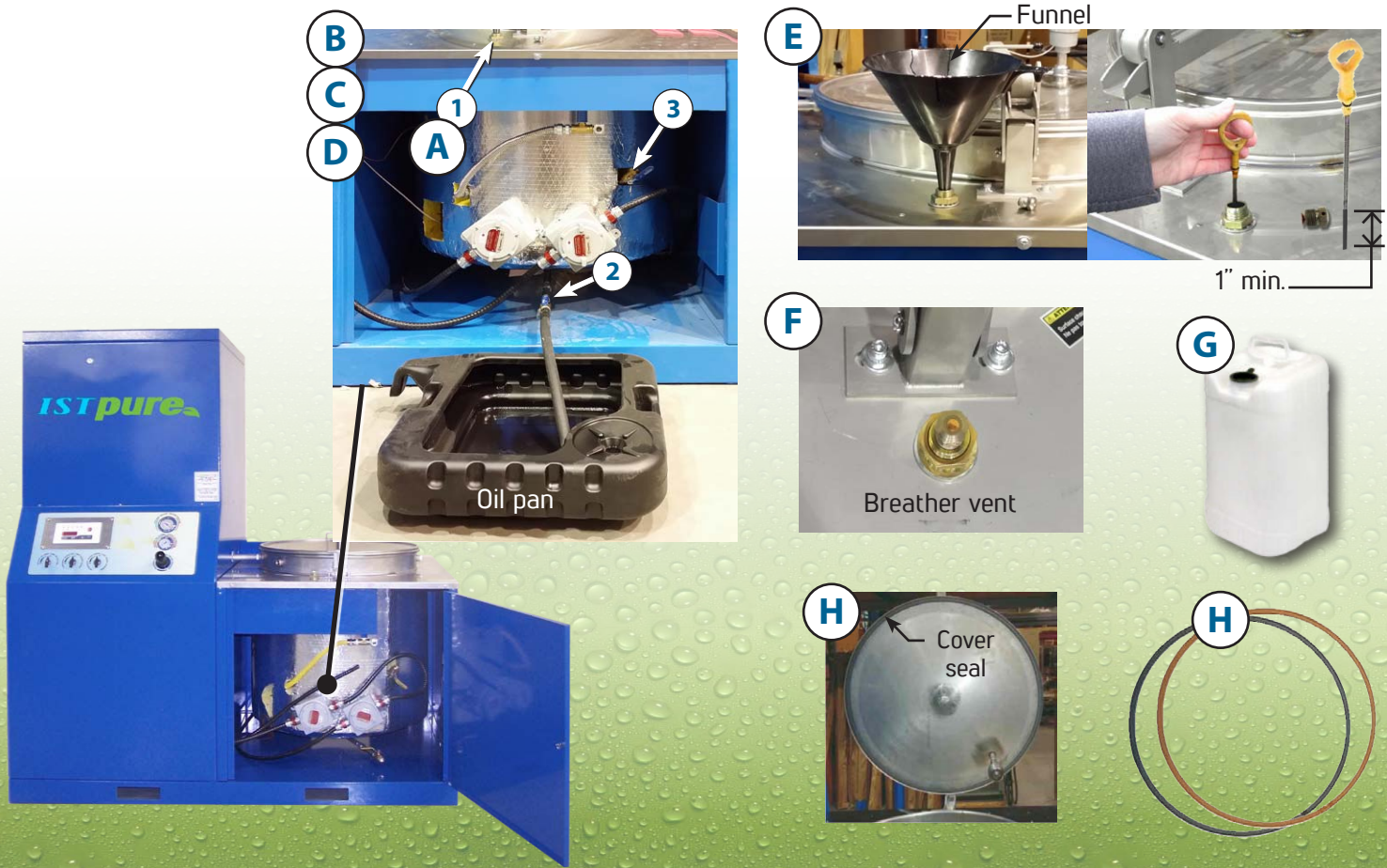


SOLVENT RECYCLERS SR120-120V, SR180-180V & SR 240-240V



STEPS FOR OIL CHANGE PROCEDURE

A	Remove the breather vent #① and remove the ball valve #② plug and open the purging valve #②.
B	Connect a piece of pipe to the ball valve #②, place an empty oil pan below and open the valve to purge the used oil.
C	When empty, close the ball valve #②, remove the container and screw back the plug on the ball valve #②.
D	Remove the plug and open the ball valve #③.
E	Insert a funnel in breather vent hole #① and pour new thermic oil until full. Oil level must be around 1" in the overflow tank. Verify with a dipstick.
F	Close the ball valve and screw back the plug #③, and the breather vent #①.
G	Keep filling the unit until it is full. and screw back the plug. The oil level should be approximately 1" in the overflow tank. Verify with a gauge..
H	Screw back the breather vent #①.

Change the oil every 2000 hours of work or once a year whichever comes first. (Recommended)

Description	Part number
Oil 5 gal / 20 L (need 3 for oil change)	330068
Orange cover seal	304020
Black cover seal	304025